



NEFILABS

Spool properties :	<ul style="list-style-type: none">- Mass : 1 kg- Diameter : 1.75 +/- 0.05mm- Length : 400m
Printing Parameters :	<ul style="list-style-type: none">- Nozzle temperature : 250-260 °C- Heated print bed temperature: 105 - 110°C (Mandatory)- Cooling Fan power : 20 - 40 %- Printing speed : 40-90 mm/s
ABS properties :	<ul style="list-style-type: none">- Density (gr/cm³): 1.03- Melt index (gr/10 min, 200 °C/5 Kg) : 6-7- Impact, Notched Izod (J/cm) : 2.3

